

## Ironer care recommendation

### Start of operation:

In the morning start operation by using the Bed-Cleaning-Cloth first.

Which Bed-Cleaning-Cloth matches to my ironer?

Type of chest	Type of Bed-Cleaning-Cloth	Color of basic fabric	Properties
Standard chests made out of regular steel and carbon steel	MRT-ST	Royal blue cotton	Normal steel wool
KANNEGIESSER HPM HIGH-POWER-ironers	INOX-MRT	Burgundy red cotton	INOX steel wool magnetic
Gas-oil heated ironers with thermal oil heated chests	INOX-MRT GAS-OIL	Orange Aramide	INOX steel wool magnetic
Ironers with chests made out of aluminium	MRT-110 ALU	Dark blue Aramide	With grinding fleece



- The steel wool stripes / grinding fleece shows towards the chest while passing the ironer.
- The deposits get removed from the chest's surface.
- The polishing felts finalize the cleaning.
- Please apply to the whole working width of the ironer!
- Please hang the Bed-Cleaning-Cloth on a rail for cool down.

### Extra hint:

Applying 2 Bed-Cleaning-Cloths simultaneously saves time.

Now the waxing process should be started.



**In the morning and during daily work:**

After cleaning the beds waxing is necessary. Usually apply a small quantity of wax to the Wax-Cloth only in the morning. The white wax pocket faces to the roller (mostly upwards) while passing the ironer.

A small plastic cup, which does not take more wax than recommended, for the ironer, prevents an overdose.



The content of the Wax-Cloth mostly is enough for a second wax procedure a day without adding wax.

Ironing several shifts a day may require adding of wax.

The hot Wax-Cloth should NOT pass the complete folding machine, spoiling the belts.

**Better:**

Take the enclosed heat protection gloves and pick the hot Wax-Cloth directly from the outlet area of the chest from the belts.

**Optimum:**

Hang up the hot Wax-Cloth by using the small textile loops attached to the corners or lay it over a bar.

After cooled down you may manually check whether there is remaining wax in the fabric for a further application (when it is stiff).



**Additional hint:**

Try to start the waxing procedure by reciprocally changing the start position – one day on the left side of the feeding area and the right side on the next day.

**Extra hint:**

Applying 2 Wax-Cloths simultaneously saves time.

**We recommend:**

Run a sheet after the Wax-Cloth to spread out and remove redundant wax.

**Basic rule:**

Better quality of the wax reduces the quantity and the number of applications required.

In case of wax dripping out of the vacuum pipes, an overdose is likely (as long as the installation is correct). Please contact us to determine the technical reason for this phenomenon together and solve the problem finally.

**End of the daily work:** (in case of serious or building deposits)

CLEANPASTE should be used with the Aramide Paste Cloth 1-2 times a week (daily if necessary):

- Add CLEANPASTE (creamy) into the Aramide Paste-Cloth's white Aramide pocket and run it two times through the hot ironer.
- The chemically effective cleaning agent of CLEANPASTE gets activated by steam.
- The Paste-Cloth's white Aramide pocket always shows towards the roller's surface (upwards – NOT towards the chest).
- Afterwards let a few soaking wet sheets (old ones - folded) pass through the ironer. Keep feeding the rotating ironer with wet sheets until there are no more dirty residues.
- Please exert this procedure over the whole width of the ironer.
- Never use the Paste-Cloth for waxing!



CLEANPASTE works excellent in case of spoiled gap pieces between the rolls too:

Apply CLEANPASTE like a lotion on the deposits and wipe them clean with dripping wet towels.

This treatment may replace a mechanical cleaning of these areas with scoring fleece or other abrasives.

### Remarks:

The dosage and the frequency of waxing may vary depending on different operating conditions (chest temperature, type of laundry, level of occupancy, ironing velocity, residual moisture, etc.).

Cheap and unqualified waxes should not be used. These products evaporate very quickly, thus necessitating large quantities. In most cases, they cause cracking products and deposits, that block up the ironer clothing and the suction line.

Very often they are the reason for trouble like wrinkled or blocking laundry or electrostatic charge.

Our premium waxes, applied in small dosage, result - even under supreme demands - in best ironing quality.

Massive deposits in the chests (caused by the laundry process) should not be compensated by increasing the wax dosage. In this specific case, only thorough grinding cleaning of the chest can help. Moreover, it is essential to eliminate the cause of the deposits in order to ensure faultless operation.

We would be pleased to support you in detecting and solving problems and help you to return to a continuous and powerful performance of your ironing process.